



## Aeration elements



- 1\_Disc diffusers
- 2\_Tube diffusers
- 3\_Aeration membrane

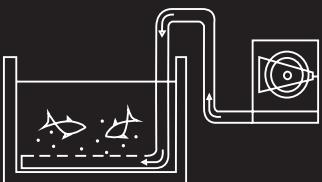


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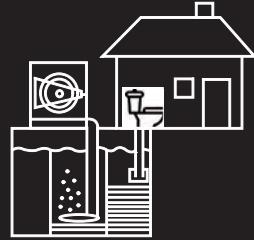
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Air and Vacuum  
Components

## Application



Aeration of ponds and lakes



Waterwaste treatments



Galvanization

# 1

## Aeration elements

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### **1\_Disc diffusers**

- > Disc diffuser with silicon membrane
- > Disc diffuser with EPDM membrane
- > Accessories for disc diffusers

### **2\_Tube diffusers**

- > Tube diffuser with polyurethane membrane
- > Tube diffuser with EPDM membrane

### **3\_Aeration membrane**

## Disc diffusers

Blowers > Disc diffusers

### Types of disc diffusers::

- > Disc diffuser with EPDM membrane (9" a 12")
- > Disc diffuser with silicon membrane (9" a 12")

### Disc diffuser - applications::

- > Wastewater treatments (WWT)
- > Renaturation of lakes and rivers

### Benefits of disc diffuser::

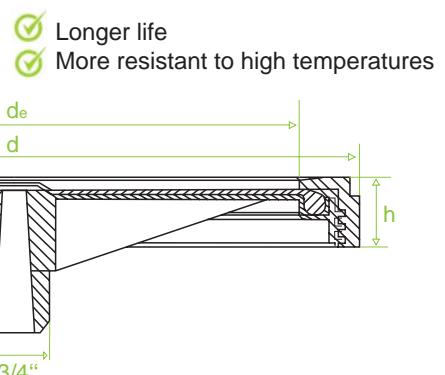
- > High oxygen transfer efficiency
- > Low head loss value
- > Slit geometry is developed via R&D activities
- > Smooth membrane surface prevents the formation of bacterial plaque
- > Surface structure enables the bubbles to easily leave the membrane surface
- > Small and intensive slit structure maximised oxygen transfer efficiency



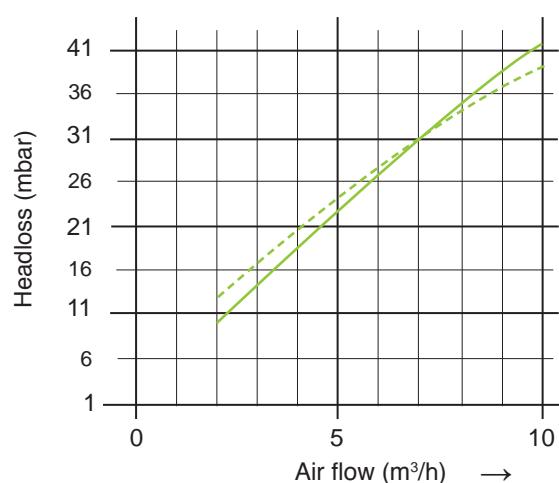
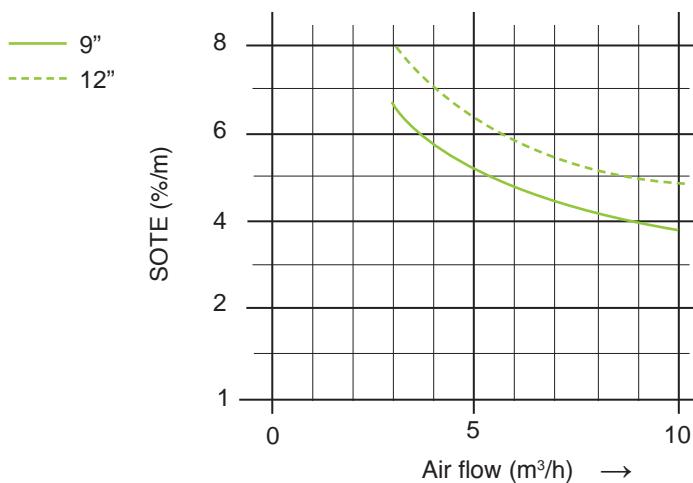
**Disc diffuser with EPDM membrane**



**Disc diffuser with silicon membrane**



Size	Priemer (mm)	Effective diam- eter (mm)	Perforated area (m <sup>2</sup> )	Peak output (m <sup>3</sup> /h)	Operating range (m <sup>3</sup> /h)	Maximum flow rate (m <sup>3</sup> /h)	Weight (g)	Bubble size (mm)	Connec- tion (male thread)	Net height (mm)
	d	d <sub>e</sub>								
9"	276	220	0,038	3-4	2-10	10	670	1-3	3/4"	33
12"	355	290	0,066	3-5	2-10	15	1025	1-3	3/4"	35



## Accessories for disc diffusers

Blowers > Disc diffusers > Accessories

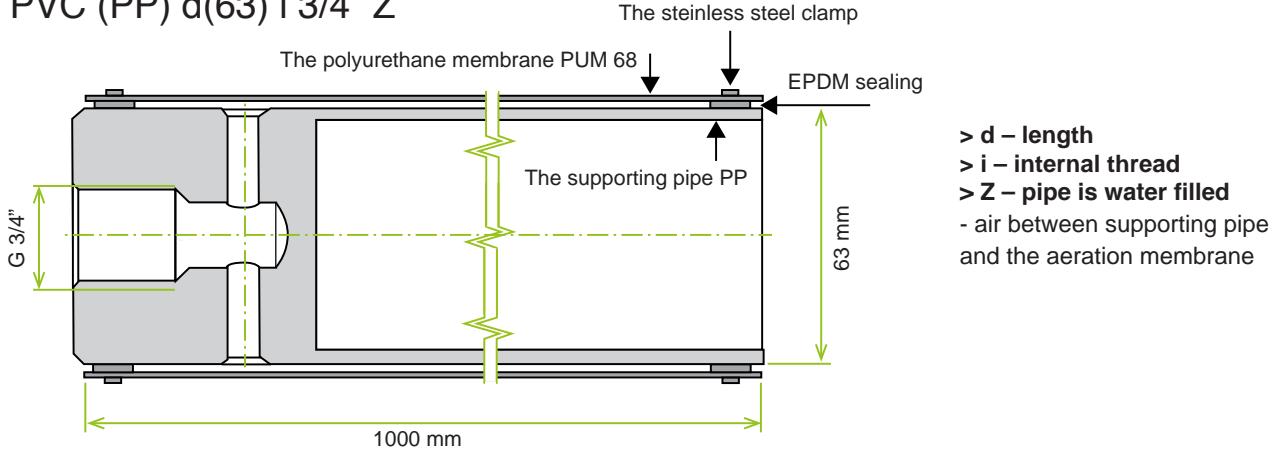
Connection element	Diameter	Connection (female thread)	Material	Example of usage
Pipe connection gromet		3/4"	Rubber	
Clamp saddle with bolt	63 mm 90 mm	3/4"	PP	
Clamp saddle with slide	63 mm 90 mm	3/4"	PP	

## Tube diffuser with polyurethane membrane

Blowers > Tube diffusers

Tube diffuser - compact and universal due to its high oxygenation efficiency and long lifetime in the aeration process.

PVC (PP) d(63) i 3/4" Z



Floating element flooded,  $\frac{3}{4}$  "threaded head, PVC or polypropylene (PP) support tube, external diameter 63 mm. Air is guided between the membrane and the support tube. Typical installation depth is 6 - 7 m. The air temperature at the outlet must not exceed 70 °C.

### Tube diffuser - applications:

- > building of the new water treatment plants
- > reconstruction and intensification of the existing water treatments plants
- > intensification of the fish ponds
- > aeration of the water streams and pools
- > mixture of the galvanic baths and the neutralization pools

### Benefits of the tube diffuser:

- > regular and continuous bubble production all over whole diffuser length
- > no liquid is leaking in after operation stop or diffuser choking
- > minimal pressure lost
- > optimized shape, density and size of perforation
- > high rigidity
- > long lifetime (in common wastewater up to 12 years)
- > optimal wall thickness ensuring high mechanical endurance
- > excellent chemical resistance

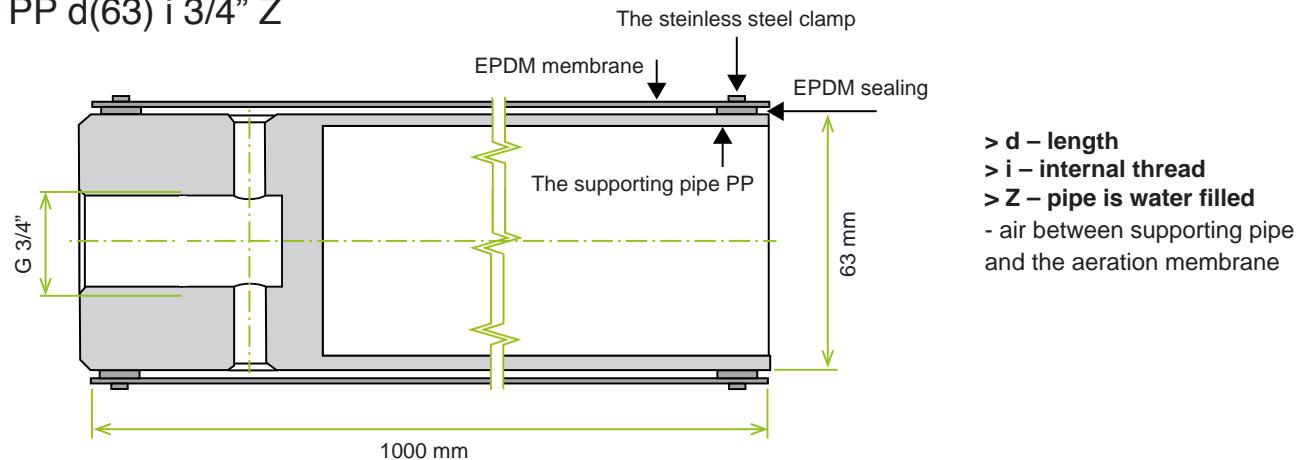


## Tube diffuser with EPDM membrane

### Blowers > Tube diffusers

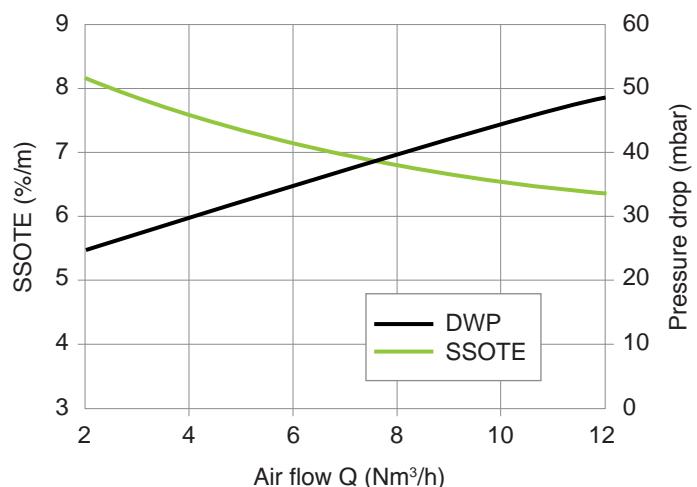
Tube diffuser - compact and universal due to its high oxygenation efficiency and long lifetime in the aeration process.

PP d(63) i 3/4" Z



Floating element flooded, 3/4 "threaded head, PVC or polypropylene (PP) support tube, external diameter 63 mm. Air is guided between the membrane and the support tube. Typical installation depth is 6 - 7 m. The air temperature at the outlet must not exceed 80 °C.

Element	
Length (mm)	1000
Total length (mm)	1080
Tube diameter (mm)	63
Tube wall thickness (mm)	1,9 ± 0,15
Perforated surface (m <sup>2</sup> )	0,18
Operating flow (Nm <sup>3</sup> /h)	2-12
Maximum flow (Nm <sup>3</sup> /h)	20
Weight (kg)	1,5
Connection (female thread)	3/4"
Membrane	
Color	black
Density (g/cm <sup>3</sup> )	1,11
Tensile strength (N/mm)	> 8,5
Tear resistance (N/mm)	> 10
Hardness (Shore A)	43 ± 5
Operating air temperature (°C)	5 - 80
Water operating temperature (°C)	5 - 40



## Aeration membrane

Blowers > Aeration membrane

Fine-bubble aeration membrane - compact and universal due to its high oxygenation efficiency and long lifetime in the aeration process.



### Aeration membrane - applications::

- > building of the new water treatment plants
- > reconstruction and intensification of the existing water treatments plants
- > intensification of the fish ponds
- > aeration of the water streams and pools
- > mixture of the galvanic baths and the neutralization pools
- > agitation of the suspenses
- > biodegradation of the oil sludges
- > biotechnology...

Technické parametre	
max. air flow per meter length per hour	max. 10 m <sup>3</sup> / m.h
recommended air flow per meter length per hour	2,5 - 8 m <sup>3</sup> / m.h
temperature of the air injected into the membrane	max. 70 °C
percent of O <sub>2</sub> transfer at standard conditions per meter of aerator immersion	7% / m water depth
pressure loss depending on air flow	30 - 50 mbar
outside diameter	67 mm
wall thickness	0,5 mm
membrane surface width at light press	102 mm
material (constantly elastic and resistance against hydrolysis and microbe influence)	polyurethan elastomer

### Benefits of the aeration membrane::

- > regular and continuous bubble production all over whole aerator length (up to 30m)
- > no liquid is leaking in after operation stop or membrane choking
- > minimal pressure lost
- > optimized shape, density and size of perforation
- > high rigidity
- > long lifetime (in common wastewater up to 12 years)
- > optimal wall thickness ensuring high mechanical endurance
- > excellent chemical resistance
- > membrane enables automatic condensation drain off





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## Notes

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